

Cutting with SolidCutter

Seminar:

Expert training SolidCutter with MC8610 controller

Target group:

Laser specialist

Objectives:

Learn the interfaces and how to handle, program, troubleshoot and perform preventive maintenance for the SolidCutter when installed on a robot.

Able to find errors in the process and on the head / motor controller (MC) or on the interface between MC and robot.

Handling of optical components including the exchange of optical modules and how to properly work inside a Flowbox using adequate cleaning tools and liquids.

Duration:

2 days

Number of participants:

max. 4 participants

Seminar content:

Basics cutting and system overview

1. Basics laser cutting (theoretical)

- a. Laser + robot safety overview
- b. Basics laser
- c. Basics laser cutting
- d. Overview cutting heads
- e. Basics cutting process
- f. Capacitive distance measurement

2. SolidCutter system (theoretical)

- a. Components
- b. System overview
- c. System variants (Focal length, different bus types)
- d. Z-axis
- e. Motor controller

3. Connection, interfaces machine-robot-MC8610-SolidCutter

- a. Connections socket
- b. Connections head
- c. Pin / bus interface
- d. User interface

4. Installation (theoretical and practical)

- a. Connect the MC8610 controller
- b. Peripheral connections
- c. Internal setup of the MC8610 cabinet

5. Manual controller (theoretical)

- a. Basic functions
- b. Parameter settings
- c. Lasermatic®-Z function

6. Software, menus and instructions (theoretical)

- a. Program descriptions
- b. Software interface (HBG)

7. Structure of the robot program

- a. Checking communication, test PLC-Robot-MC-interface
- b. Monitored signals for crash sensor, tip touch, etc.

8. Fault diagnostics (practical part)

- a. Error messages on MC8610
- b. Cable and mechanical components

9. SolidCutter maintenance (theoretical and practical part)

- a. Setting of focal position in X, Y and Z
- b. Changing the protection glass
- c. Maintenance Z-axis
- d. Handling optics (in general)

10. SolidCutter: optical training

- a. Handling optics (in general)
- b. Working in a Flowbox
- c. Change of lens packages and readjustment

End of seminar

After successful completion of the course, a certificate is issued

Questions

For further information or questions please contact Mr Iannotta at:

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